



**Metric table**

Dimensions in: millimeters - inches

d	l <sub>1</sub>	Metric bolt size	Inch bolt size	b <sub>1</sub>	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	l <sub>2</sub>	l <sub>3</sub>
6.6 .26	50 1.97	M 6	-	20 .79	8 .31	10 .39	6 .24	10 .39	20 .79
6.6 .26	80 3.15	M 6	-	20 .79	8 .31	10 .39	6 .24	10 .39	45 1.77
9 .35	60 2.36	M 8	-	25 .98	10 .39	12 .47	7.2 .28	13 .51	22 .87
9 .35	100 3.94	M 8	-	25 .98	10 .39	12 .47	7.2 .28	13 .51	60 2.36
11 .43	80 3.15	M 10	-	30 1.18	12 .47	15 .59	9 .35	15 .59	30 1.18
11 .43	125 4.92	M 10	-	30 1.18	12 .47	15 .59	9 .35	15 .59	70 2.76
14 .55	100 3.94	M 12	M 14	40 1.57	14 .55	20 .79	12 .47	21 .83	40 1.57
14 .55	160 6.30	M 12	M 14	40 1.57	14 .55	20 .79	12 .47	21 .83	90 3.54
18 .71	125 4.92	M 16	M 18	50 1.97	18 .71	25 .98	15 .59	26 1.02	45 1.77
18 .71	200 7.87	M 16	M 18	50 1.97	18 .71	25 .98	15 .59	26 1.02	110 4.33
22 .87	160 6.30	M 20	M 22	60 2.36	22 .87	30 1.18	18 .71	30 1.18	60 2.36
26 1.02	200 7.87	M 24	M 24	70 2.76	26 1.02	30 1.18	18 .71	35 1.38	80 3.15

**Specification**

- Step clamp  
Tempered steel  
Lacquer painted finish
- RoHS compliant

**Accessory**

- DIN 787 T-slot bolt → page QVX
- DIN 6330 fixture nut → page QVX
- DIN 6340 heavy duty flat washer → page QVX
- DIN 508 T-slot nut → page QVX
- DIN 6379 double-ended threaded stud → page QVX

**Information**

No. 6314 Z step clamps should be used with step blocks No. 6500 E. The longer versions are used for extended clamping distances i.e., on graving machines.

see also...

- Plain Clamps DIN 6314 → page QVX

<p>How to order</p> <p><b>NO.6314Z-18-200</b></p>	1	Diameter d
	2	Length l <sub>1</sub>