



SS Stainless Steel

3 Type

- K** Straight lever with plain bore (only steel version)
- M** Straight lever with tapped bore (only steel version)
- L** Angled lever with plain bore
- N** Angled lever with tapped bore

Metric table

Dimensions in: millimeters - inches

l ₁	Steel				Stainless Steel		b	d ₃	d ₄ ≈	d ₅ -0.2	h ≈	l ₂ ≈
	d ₁ Thread Type M	Type N	d ₂ H7 Bore Type K	Type L	d ₁ Thread Type N	d ₂ H7 Bore Type L						
50 1.97	M 6	M 6	B 6	B 6	M 6	-	9.5 0.37	8 0.31	7.5 0.30	12 0.47	24 0.94	48 1.89
63 2.48	M 8	M 8	B 8	B 8	M 8	B 8	12 0.47	10 0.39	11 0.43	16 0.63	30.5 1.20	60 2.36
80 3.15	M 10	M 10	B 10	B 10	M 10	B 10	14.5 0.57	13 0.51	15 0.59	20 0.79	38 1.50	76 2.99
100 3.94	M 12	M 12	B 12	B 12	M 12	B 12	18.5 0.73	16 0.63	19 0.75	25 0.98	47 1.85	95 3.74
125 4.92	M 16	M 16	B 16	B 16	M 16	-	24 0.94	20 0.79	23.5 0.93	32 1.26	59.5 2.34	119 4.69
160 6.30	M 20	M 20	B 20	B 20	-	-	30 1.18	25 0.98	29.5 1.16	40 1.57	76 2.99	152 5.98
200 7.87	-	M 24	-	B 24	-	-	40 1.57	32 1.26	33 1.30	50 1.97	97 3.82	190 7.48

Specification

- Steel —
- Turned
- Blackened finish
- Stainless steel AISI 303 **NI**
Matte shot-blasted finish
- ISO Fundamental Tolerances → page 2129
- Stainless Steel Characteristics → page 2143
- RoHS compliant

Information

DIN 99 fixed clamping levers are machined from solid bar. Ideal for applications that require higher levels of torque.

see also...

- *Clamp Nuts GN 99.5 (Steel)* → page 544
- *Clamp Nuts GN 99.6 (Stainless Steel)* → page 544
- *Adjustable Clamping Levers GN 99.2 (Steel, Blackened Finish)* → page 530

On request

- Stainless steel clamping levers with straight lever
- Special inch and metric bores or threads

How to order (Steel)	1 Lever length l ₁
DIN 99-100-M12-N	2 Thread d ₁ (Bore d ₂)
	3 Type

How to order (Stainless steel)	1 Lever length l ₁
DIN 99-63-B8-L-NI	2 Bore d ₂ (Thread d ₁)
	3 Type
	4 Material