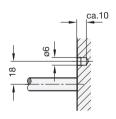


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Installation instructions

Before installation of the position indicator a bore for the torque limiting contact point is to be placed (see left).

With EN 952.1 mounting adaptors → page 388 the hollow shaft (with bore 14 H7) of the position indicator can be adapted to fit the spindle.

The mounting of the position indicator is via the torque limiting contact point which is connected to the hollow spindle and secured with a set screw.

If a reduction in the diameter of the hollow shaft is to be made at the same time as mounting a control knob, **GN 957 control knobs** \rightarrow page 389 are available which combine both functions in a single component (no adaptor bushings required).

Before completing the installation, turn the spindle to the starting point (0 position) and zero the position indicator.

2.4