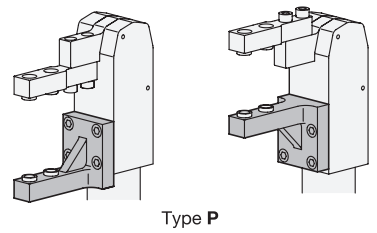
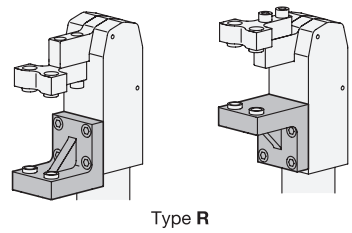


2 Type
R Jaw blocks at right angle to clamping arm
P Jaw blocks parallel to clamping arm

Mounting examples



Metric table

Dimensions in: millimeters - inches

For pneumatic clamps Size	b -0.2	d ₁	d ₂ ^{H8/h6}	d ₃	d ₄ ^{H8/h6}	h ₁	h ₂	h ₃	l ₁	l ₂	l ₃		l ₄	l ₅	l ₆	m ₁	m ₂	m ₃		m ₄	m ₅
											Type R	Type P						Type R	Type P		
20 0.79	32 1.260	M 6	9 0.3543	M 5	7 0.2756	10 0.39	10 0.39	10 0.39	38 1.50	55 2.17	37 1.46	37 1.46	13 0.51	18.5 0.73	7.5 0.30	22 0.87	17 0.67	15 0.59	15 0.59	31.5 1.24	17 0.67
32 1.26	42 1.654	M 8	11 0.4331	M 6	9 0.3543	12 0.47	12 0.47	14 0.55	54.5 2.15	77.5 3.05	48.5 1.91	50.5 1.99	17 0.67	23.5 0.93	10 0.39	30 1.18	25 0.98	17.5 0.69	19.5 0.77	45.9 1.81	23 0.91
40 1.57	52 2.047	M 10	13 0.5118	M 8	11 0.4331	14 0.55	14 0.55	16 0.63	63 2.48	93 3.66	61 2.40	63 2.48	20 0.79	28 1.10	13.5 0.53	37 1.46	30 1.18	23.5 0.93	25.5 1.00	53 2.09	30 1.18
50 1.97	62 2.441	M 10	13 0.5118	M 10	13 0.5118	16 0.63	16 0.63	18 0.71	73.5 2.89	113.5 4.47	83.5 3.29	85.5 3.37	20 0.79	28 1.10	13.5 0.53	44 1.73	47 1.85	27 1.06	29 1.14	63.5 2.50	40 1.57

Specification

- Bracket
Steel C45
Chemically nickel plated **NC**
- Socket cap screws DIN 912,
centering guide bushings
Steel, blackened finish
- ISO Fundamental Tolerances → page 2129
- RoHS compliant

Information

GN 868.1 gripper jaw block brackets have been designed for use with the clamping arms of GN 864 pneumatic fastening clamps.

The fastening clamp arms, gripper jaw block brackets and the GN 872 jaw blocks are precisely positioned when assembling all components together. GN 872 jaw blocks need to be ordered separately.

Gripper jaw block brackets are made from a single piece (b = 32) or from two connected pieces (b = 42...62).

Socket cap screws and centering guide bushings are included.

see also...
 • Jaw Blocks GN 872 → www.jwwinco.com

How to order GN 868.1-42-P-NC	1	Width b
	2	Type
	3	Finish