



SS Stainless Steel

2 Type

- A Mounting holes parallel to plunger
- B Mounting holes vertical to plunger

Metric table

Dimensions in: millimeters - inches

d ₁	d ₂	d ₃	d ₄	d ₅	k ±0.1	l ₁	l ₂ ≈	l ₃	s	t
M 12 x 1.5	32 <i>1.26</i>	M 5	4.5 <i>0.18</i>	12.2 <i>0.48</i>	21 <i>0.83</i>	22 <i>0.87</i>	26.5 <i>1.04</i>	9 <i>0.35</i>	12 <i>0.47</i>	3 <i>0.12</i>
M 16 x 1.5	46 <i>1.81</i>	M 8	5.5 <i>0.22</i>	16.2 <i>0.64</i>	32 <i>1.26</i>	33 <i>1.30</i>	37 <i>1.46</i>	13 <i>0.51</i>	15 <i>0.59</i>	3 <i>0.12</i>
M 20 x 1.5	46 <i>1.81</i>	M 8	5.5 <i>0.22</i>	20.2 <i>0.80</i>	32 <i>1.26</i>	33 <i>1.30</i>	37 <i>1.46</i>	13 <i>0.51</i>	15 <i>0.59</i>	3 <i>0.12</i>

Specification

- Mounting block
 - Steel, blackened finish
 - Stainless steel AISI 303
- Set screw GN 913.3 with brass tip
- Set screw GN 913.5 with brass tip
- [Stainless Steel Characteristics](#) → page 2143
- [RoHS compliant](#)

Information

GN 612.1 mounting blocks are an accessory that broadens the mounting possibilities for indexing plungers (e.g. GN 817) and GN 612, GN 712 and GN 712.1 cam action indexing plungers.

To position the plunger pin of an indexing plunger or cam action indexing plunger, they can also accommodate GN 412.2 locating bushings.

see also...

- [Locating Bushings GN 412.2 / GN 412.4](#) → page 996
- [Locating Bushings with Tapered Flange GN 412.3 / GN 412.5](#) → page 997 / 997
- [Mounting Blocks GN 412.1 \(Zinc Die-Cast\)](#) → page 998

How to order (Steel)	1 Thread d ₁
GN 612.1-M20x1.5-A	2 Type

How to order (Stainless steel)	1 Thread d ₁
GN 612.1-M16x1.5-B-NI	2 Type
	3 Material

3.1
3.2
3.3
3.4
3.5
3.6
3.7
3.8
3.9
3.10

