



Universal



**elesa**

ELESA original design VL.640 FP

**3** Type

**D** With revolving handle

Universal table

**1**

**2**

Dimensions in: millimeters / inches

d <sub>1</sub>	d <sub>2</sub> Pilot hole	d <sub>4</sub>	d <sub>5</sub>	t	b	l <sub>1</sub> -0.5	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	d <sub>3</sub>
80 3.15	P 6	24 0.94	20 0.79	15 0.59	19 0.75	23 0.91	40 1.57	12 0.47	40 1.57	M 6
100 3.94	P 8	36 1.42	30 1.18	22 0.87	20 0.79	31 1.22	44 1.73	14 0.55	50 1.97	M 8
130 5.12	P 8	40 1.57	40 1.57	20 0.79	22 0.87	30 1.18	47 1.85	13 0.51	60 2.36	M 8

**Specification**

**Body**

- Plastic, Phenolic (PF)
- High strength reinforced
- Operating temperature up to 230 °F (110 °C)
- Black, shiny finish

**Hub bushing**

Steel, blackened finish, molded-in

**Revolving handle**

- Plastic, Phenolic (PF)
- Black, shiny finish
- Hex socket head threaded spindle
- Steel, matte finish, chrome plated

RoHS

**On request**

- Other modifications such as inch and metric blind bores, threads, etc.

Control knobs EN 527.2 with a multi-lobed rim and revolving handle are very sturdy control knobs which can be used either as control knobs or for clamping purposes.

Worth mentioning is the deliberately large hub. They also lend themselves to applications where a large contact face or a large bore is required. Resistant to solvents, oils, grease and other chemical agents.

**Technical Information**

Plastic Characteristics QVX

ISO Fundamental Tolerances QVX

**Accessory**

**GN 184** Countersunk Washers (for Axial Fixing) QVX

How to order

**EN 527.2-100-P8-D**

- 1** Knob diameter d<sub>1</sub>
- 2** Pilot hole d<sub>2</sub>
- 3** Type

