



Metric



elesa
Original design IH.N

Metric table

d₁	d₂ Bore	d₃	d₄ Symbol Ø	h	t
27 1.06	B 8	15 0.59	20 0.79	42 1.65	25 0.98
32 1.26	B 10	18 0.71	25 0.98	49 1.93	25 0.98

Dimensions in: millimeters / inches

Specification

Knob

- Plastic, Polyamide (PA)
- Operating temperature
-22 °F to 194 °F (-30 °C to +90 °C)
- Black, shiny finish

Sight glass

- Plastic
- Transparent
- With magnifying effect

RoHS

Tapered knobs EN 518 do not require a thread at the shaft. During mounting, easy blows with a soft hammer are sufficient to drive the knob into place, the shaft end should be slightly rounded or chamfered (30°). The knobs sit absolute vibration-tight.

The transparent sight glass allows symbols to be placed underneath. Once the knob is mounted on the shaft, the symbol is placed into the recess of the separately supplied sight glass and driven home with a soft hammer. The symbol is fully protected from dirt and liquid by the tight connection between the sight glass and the knob.

Positioning and control symbols are to be ordered separately.

see also...

	Page
EN 718.1 Mushroom Shaped Knobs (Press-On Type)	QVX

Technical Information

ISO Fundamental Tolerances	QVX
Plastic Characteristics	QVX

Accessory

EN 517.1 Positioning and Control Symbols	QVX
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How to order

EN 518-32-B10

- 1 Handle diameter d_1
- 2 Bore d_2

1.1
1.2
1.3
1.4
2.1
2.2
2.3
2.4

