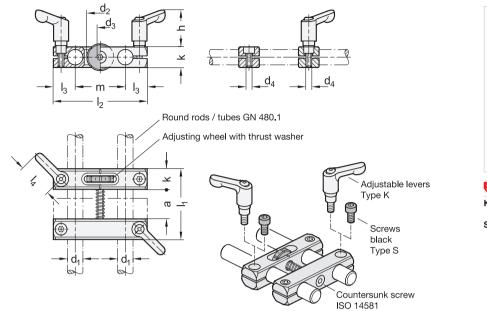
#### GN 474.3 Parallel Mounting Clamps with Adjustable Spindle Aluminum







- 2 Туре K With two adjustable levers and two socket cap screws
- s With four socket cap screws

3.1

3.2

3.3 3

- Parallel mounting clamps with adjustable spindle GN 474.3 are used for adjusting measuring or test 3.7 For coarse adjustments in millimeters, two adjacent clamping points are released so that the rod can be

- 3.10

6

### Metric table

Ų									Dimensio	ons in: millime	eters - <i>inches</i>
<b>d<sub>1</sub></b> Bore for shaft tol. h11	<b>a</b> Stroke max.	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	h	k	l <sub>1</sub> max.	I <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	m
B 8	12 0.47	19 <i>0.75</i>	M 4	M 4	23.5 0.93	14 <i>0.55</i>	40 1.57	59 2.32	13.5 <i>0.53</i>	22 0.87	32 1.26
B 12	18 <i>0.71</i>	21 <i>0.</i> 83	M 5	M 5	32 1.26	16 <i>0.63</i>	50 <i>1.97</i>	73 2.87	17 <i>0.67</i>	30 1.18	39 1.54
B 16	24 0.94	26 1.02	M 6	M 6	35 1.38	20 0.79	64 2.52	91 <i>3.5</i> 8	20.5 0.81	45 1.77	50 1.97

provides orientation during presetting.

the adjustment is free of backlash.

Mounting Clamps GN 477 → page QVX

• Two-Way Mounting Clamps GN 474 → page QVX • Parallel Mounting Clamps GN 474.1 → page QVX • T-Mounting Clamps GN 476 → page QVX

• Swivel Ball Joint Mounting Clamps GN 487 → page QVX

Information

setups.

see also ...

Specification	3
Mounting clamp     Aluminum	
<ul> <li>Matte, tumbled finish</li> <li>Anodized finish, black</li> </ul>	MT ELS
<ul> <li>Adjustable levers (Type K)</li> <li>Zinc die-cast Powder coated Silver RAL 9006, textured finish</li> <li>Threaded stud / retaining screw Stainless steel AISI 303</li> </ul>	
<ul> <li>Adjusting wheel</li> <li>Stainless steel AISI 303</li> </ul>	
Thrust washer     Plastic	
<ul> <li>Socket cap screws ISO 4762</li> <li>Stainless steel AISI 304</li> <li>- 2x chemically blackened finish (Type S)</li> <li>- 2x plain finish (Type K / Type S)</li> </ul>	
Countersunk screw ISO 14581     Stainless steel AISI 304	
Spring     Spring steel AISI 301	
<ul> <li>ISO Fundamental Tolerances → page QV</li> </ul>	<
<ul> <li>Stainless Steel Characteristics → page Q<sup>1</sup></li> </ul>	VX

RoHS

# Accessory

- Adjustable Lever Kits GN 511 → page XYZ
- Round Rods / Tubes GN 480.1 → page QVX

How to order	1	Bore d <sub>1</sub>
<b>U 2</b> 3	2	Туре
GN 474.3-B12-K-ELS	3	Finish

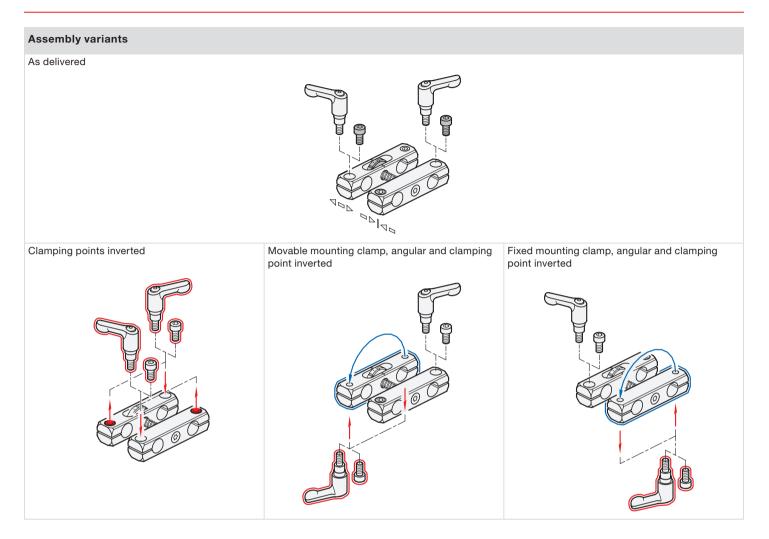
shifted quickly. When using round rods / tubes GN 480.1 in type LS with longitudinal scale, their scale

For fine adjustments, two diagonally opposite clamping points are released. The relative position of the retaining rods/retaining tubes can then be set with the adjusting wheel. The adjusting distance can be

read in 0.004 in (0.1 mm) increments based on the knurled graduations. Due to the integrated spring,

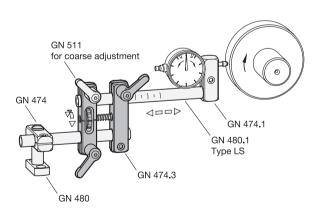


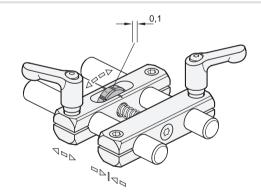
### GN 474.3 Parallel Mounting Clamps with Adjustable Spindle continued



## Application example

Adjustment





Line scaling on adjusting wheel for adjustment in 0.004 in (1/10 mm) increments