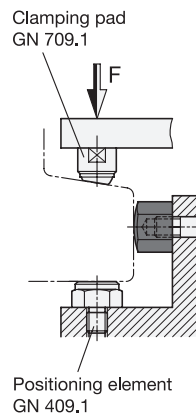


**Application example**



- 3** Type
- B** Smooth contact face
  - K** Spherical contact face
  - R** Serrated contact face

**Metric table**

Dimensions in: millimeters - inches

<b>1</b> h Type B: ±0.01 Type K / R: ±0.1	<b>2</b> d <sub>1</sub> Thread	d <sub>2</sub> Type B / R	t min.	A/F	e Width across corners
15 0.59	M 8	17 0.67	6 0.24	17 0.67	19.4 0.76
20 0.79	M 10	19 0.75	10 0.39	19 0.75	21.9 0.86
20 0.79	M 12	22 0.87	10 0.39	22 0.87	25.2 0.99
25 0.98	M 8	17 0.67	12 0.47	17 0.67	19.4 0.76
25 0.98	M 12	22 0.87	15 0.59	22 0.87	25.2 0.99
30 1.18	M 10	19 0.75	15 0.59	19 0.75	21.9 0.86
30 1.18	M 12	22 0.87	18 0.71	22 0.87	25.2 0.99
30 1.18	M 16	30 1.18	20 0.79	30 1.18	33 1.30
40 1.57	M 10	19 0.75	15 0.59	19 0.75	21.9 0.86
40 1.57	M 12	22 0.87	18 0.71	22 0.87	25.2 0.99
50 1.97	M 12	22 0.87	18 0.71	22 0.87	25.2 0.99
50 1.97	M 16	30 1.18	24 0.94	30 1.18	33 1.30

**Specification**

- Steel
  - Hardened
  - Blackened finish
- RoHS compliant

**Information**

GN 409.2 positioning elements with tapped hole are designed to be mounted on a threaded bolt or stud for use as supports, stops and thrust blocks.

How to order <b>GN 409.2-25-M8-R</b>	<b>1</b>	Height h
	<b>2</b>	Thread d <sub>1</sub>
	<b>3</b>	Type