







## Dimensions in: millimeters - inches

Latch arm distance		l <sub>1</sub>	w
Nominal size	A min.		Adjustable range
A1	18	52	5
	<i>0.71</i>	2.05	0.20
A2	23	57	5
	0.91	2.24	0.20

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## Specification

**Metric table** 

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Latch housing	GN 315 snap latches are characterized by a radial, spring-loaded slide performing the latching action.		
Zinc die-cast - Corrosion resistant ZNDG Pass Nano® coating - Anthracite colored	When the door is closed, the latching action occurs automatically. The chamfered slide is first pushed back via a lug, and then moved into the latching position by the pressure spring.		
	The door is unlatched via the push button.		
Setting sleeve	To operate doors, these snap latches include the operating button.		
Steel Powder coated Black, textured finish	see also • Snap Latches GN 315.1 (without Operating Button) → page QVX • Snap Door Latches EN 449 → page QVX		
Operating button / slide     Plastic     Technopolymer (Polyamide PA)     Black, matte finish			
Push button     Plastic     Technopolymer (Polyamide PA)     Light gray			
Hex nut     Steel, zinc plated, blue passivated finish	How to order		
<ul> <li>Plastic Characteristics → page QVX</li> </ul>	Latch arm distance A		
RoHS compliant	GROID-AT		

Information

2590 | \Lambda WARNING: Cancer and Reproductive Harm — www.P65Warnings.ca.gov



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Hole distance





Installation hole for punching or laser machining

□ 20.1

+0.1

0<sup>22,5</sup>

These snap locks can be used to latch a door, cover or hatch but not to clamp it.

This is why it is important to position the locking distance A (door + frame width) with great accuracy and precision.

For snap locks GN 315, the locking distance can be set continuously via the setting sleeve adjustable via a precision thread. This makes installation a great deal easier.

For installation of the cam latch, create a bore in the door, cover or hatch as shown in the outline drawing.

The snap latch is inserted through the bore from the front. The hex nut can then be placed over the latch arm and onto the threaded housing and fastened in place.

The installation bore in the door leaf is usually generated by punching or laser machining during a mass production run.

The installation bore can also be created by drilling or milling as shown in the outline drawings.

For small production runs and steel sheets below 2 mm thickness, GN 123 sheet metal punches are the tool of choice  $\rightarrow$  page QVX.





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