

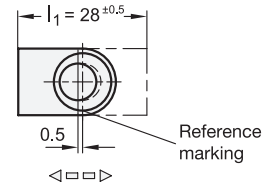
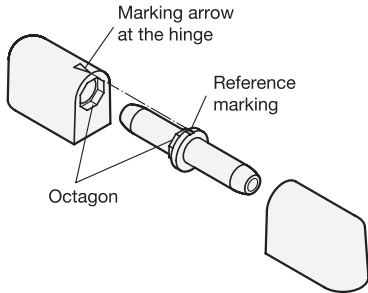
**Construction and assembly instructions**

The hinge section is to be attached to the door frame with the octagon holder.

First insert the pin such that the reference marking of the pin coincides with the arrow at the hinge.

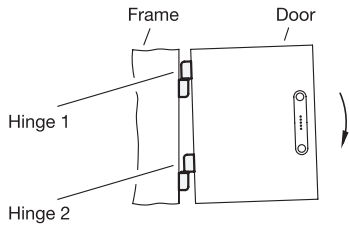
The eccentric pin is to be placed in eight positions via the octagon.

Depending on position,  $l_1$  changes: min. 27.5 / max. 28.5 mm.



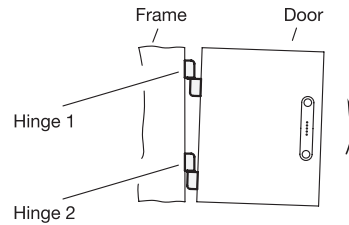
**Aligning the door**

To align the door, the eccentric pin of the top and bottom hinge may be turned into the required position.



Hinge 1: Turn pin counter-clockwise

Hinge 2: Turn pin clockwise

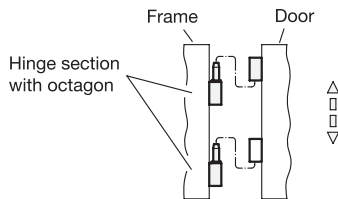


Hinge 1: Turn pin clockwise

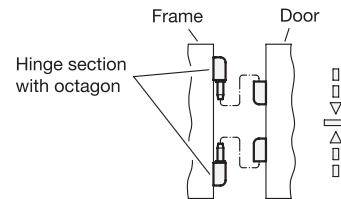
Hinge 2: Turn pin counter-clockwise

**Hinge layout**

**Door to be unhinged**



**Door not to be unhinged**



The top hinge section may be mounted to the frame only after the bottom hinge has been hung.