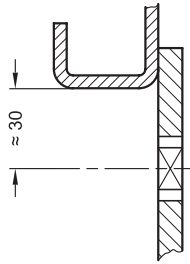


Construction and Assembly Instructions

Hole distance



For installation, create a bore in the door, cover or hatch as shown in the outline drawing.

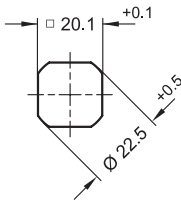
Once assembled, the cam latch is inserted through the bore from the front. The hex nut can then be placed over the latch arm and onto the threaded housing and fastened in place.

The installation bore in the door leaf is usually generated by punching or laser machining during a mass production run.

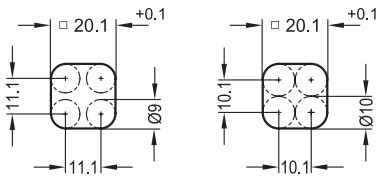
The installation bore can also be created by drilling / milling as shown in the outline drawings.

For small production runs and steel sheets below 2 mm thickness, GN 123 sheet metal punches are the tool of choice.

Installation hole for punching or laser machining



Installation hole for drilling or milling



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GN 119.2 Socket Keys, Zinc Die-Cast, for Cam Latches	XYZ

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