



**4** Type  
A Without clamping bolt

**Metric table**

Dimensions in: millimeters - inches

<b>1</b> $d_3$ Clamp slot size	<b>2</b> $l_1$	<b>3</b> $l_6$		$b$	$d_2$ Thread	$h_1$	$h_2$ min. - max. (millimeter)	$l_2$	$l_3$	Table slot size (millimeter)
11 .43	80 3.15	39 1.54	-	30 1.18	M 10	15 .59	8 - 37	15 .59	30 1.18	10
14 .55	100 3.94	49 1.93	94 3.70	40 1.57	M 12	20 .79	10 - 47   10 - 92	21 .83	40 1.57	12 - 14
18 .71	125 4.92	55 2.17	90 3.54	50 1.97	M 16	25 .98	13 - 52   13 - 87	26 1.02	45 1.77	16 - 18
26 1.02	200 7.87	87 3.43	137 5.39	70 2.76	M 26	30 1.18	20 - 83   20 - 133	35 1.38	80 3.15	24 - 28

**Specification**

- Plain clamp  
Tempered steel  
Lacquer painted finish
- Knurled adjusting screw  
Steel, hardened  
Tensile strength class 8.8
- RoHS compliant

**Information**

No. 6314 V adjustable plain clamps are particularly suitable for clamping low height workpieces. The clamping height can be adjusted by means of the adjusting screw (knurled or socket head positions).  
Adjusting screw included as part of the assembly.

**Accessory**

- DIN 787 T-slot bolts
- DIN 6330 fixture nuts
- DIN 6340 heavy duty flat washers

How to order	<b>1</b> Clamp slot size $d_3$
<b>NO.6314V-18-125-55-A</b>	<b>2</b> Length $l_1$
	<b>3</b> Length $l_6$
	<b>4</b> Type

1.1  
1.2  
1.3  
1.4  
2.1  
2.2  
2.3  
2.4