



## Metric table

1	$d_1 +0.1$	$d_2$	$d_3$	$d_4 +0.2$	$l_1 \pm 0.2$	$l_2$	w Compression	Dimensions in: millimeters - inches	
								Initial	End
4 0.16	3 0.12	4.6 0.18	4 0.16	5 0.20	1 0.04	0.8 0.03	3 N 0.67 lbf	6.5 N 1.46 lbf	
5 0.20	4 0.16	5.6 0.22	5 0.20	6 0.24	1 0.04	1 0.04	6 N 1.35 lbf	9.4 N 2.11 lbf	
6 0.24	5 0.20	6.5 0.26	6 0.24	7 0.28	1 0.04	1.6 0.06	6.2 N 1.39 lbf	12.6 N 2.83 lbf	
8 0.31	6.5 0.26	8.5 0.33	8 0.31	9 0.35	1 0.04	1.9 0.07	10 N 2.25 lbf	20.4 N 4.59 lbf	
10 0.39	8 0.31	11 0.43	10 0.39	13.5 0.53	1.5 0.06	2.4 0.09	11.9 N 2.68 lbf	22.3 N 5.01 lbf	

## Specification

- Housing  
Plastic (Polyacetal POM)  
**KU**  
Temperature resistant up to 122 °F (50 °C)
- Ball  
Stainless steel AISI 420C  
Hardened
- Housing / ball  
Plastic (Polyacetal POM)  
**KD**  
Temperature resistant up to 122 °F (50 °C)
- Spring  
Stainless steel AISI 631
- *Plastic Characteristics* → page 2135
- *Stainless Steel Characteristics* → page 2143
- RoHS compliant

## Information

GN 614.5 short press-fit ball plungers are used as detents as well as for push-on / push-off applications and ejectors.

The geometric shape of the plastic housing creates a self-clamping function which compensates drill hole tolerances of as much as 0.2 mm. The press-fit by hand assembly makes overhead installation simpler.

### see also...

- *Double Ended Press-Fit Ball Plungers GN 614.2 (Brass)* → page 1029
- *Headless Unthreaded Ball Plungers GN 614.3 (Stainless Steel)* → page 1030

## How to order

1    2  
GN 614.5-8-KD

1 Diameter  $d_1$

2 Material

