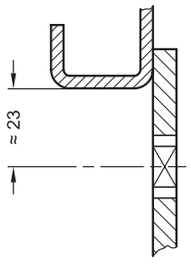
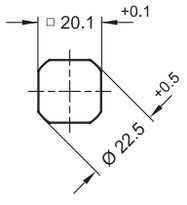
Cam Latches GN 119 (Stainless Steel) → *page 1294*

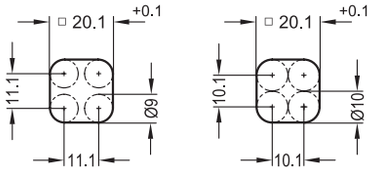
Hole distance



Installation hole for punching or laser machining



Installation hole for drilling or milling



Construction and assembly instructions

By turning the latch clockwise (right) the stepped cam latch moves up behind the door frame and pulls the door in.

The large draw-in range of 10 mm allows these latches to be used successfully on doors with sealing strips. When selecting clamping range A, the width of the door seal might have to be taken into consideration.

For installation, make a hole in the door as shown in the outline drawing.

The lock housing with the preassembled operating bolt is fitted into the hole from the front and held in position with the mounting nut on the back side. The distance piece and cam latch are then pushed one after the other onto the operating bolt from the back side and fastened with the hex head screw.

The installation bore in the door leaf is usually generated by punching or laser machining during a mass production run.

The installation bore can also be created by drilling / milling as shown in the outline drawings.

For small production runs and steel sheets below 2 mm thickness, GN 123 sheet metal punches are the tool of choice. → *www.jwwinco.com*