



Cam Latches GN 115 (with Operating Element)
Cam Latches GN 115 (with Socket Key)
Socket Keys GN 119.2

Construction and assembly instructions

For installation, create a bore in the door as shown in the outline drawing.

Once assembled, the cam latch is inserted through the bore from the front. The hexagon jam nut can then be placed over the latch arm and onto the threaded housing and mounted in place.

The installation bore in the door leaf is usually generated by punching or laser machining during a mass production run.

For small production runs and steel sheets below 2 mm thickness, GN 123 sheet metal punches are the tool of choice.

The installation bore can also be created by drilling / milling as shown in the outline drawings.

